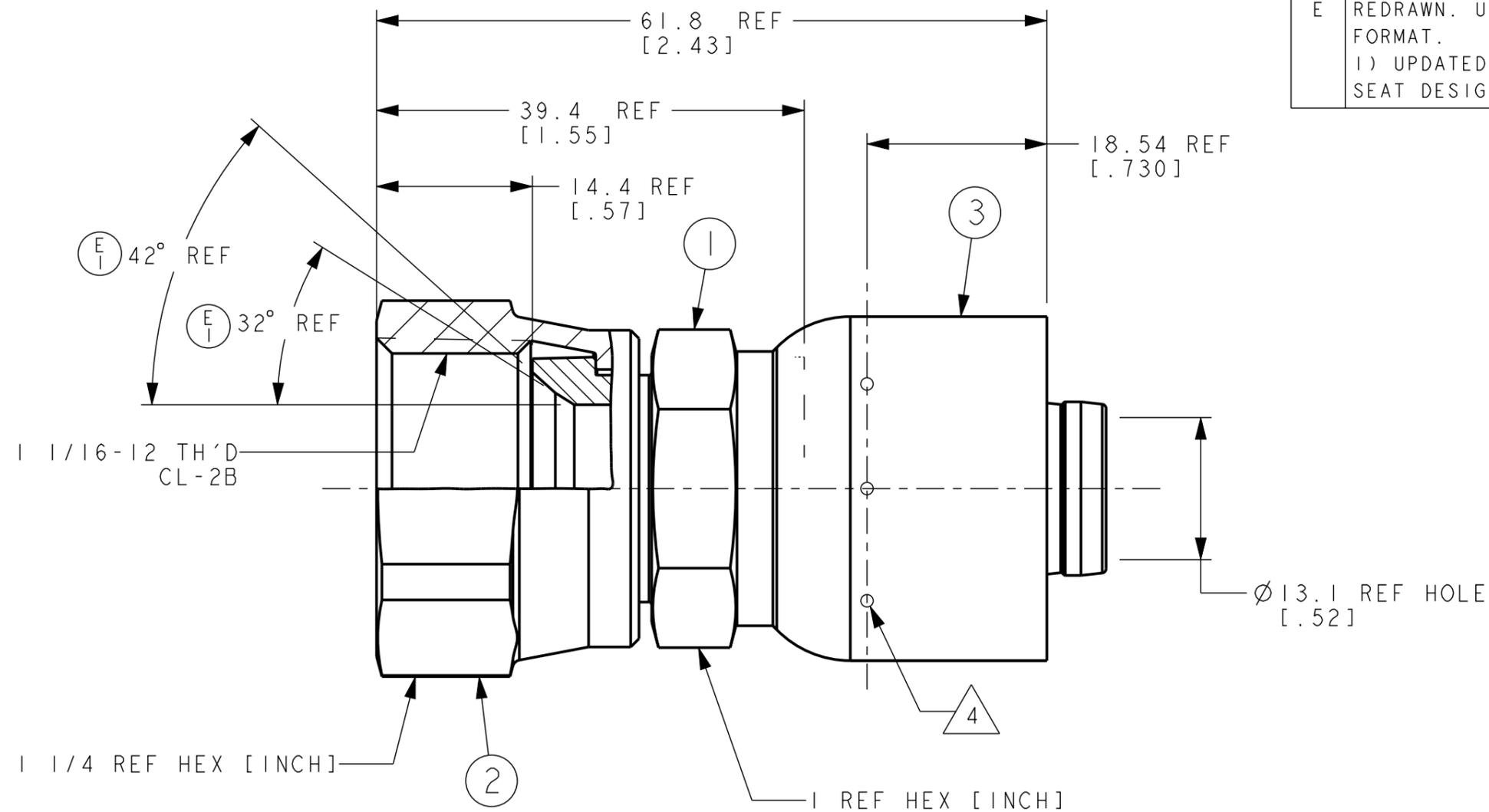


| REVISIONS |   |                   |            |
|-----------|---|-------------------|------------|
| REV       | DESCRIPTION   | DATE              | APPROVED   |
| E         | REDRAWN. UPDATED TO DANFOSS FORMAT.<br>1) UPDATED NIPPLE TO DUAL SEAT DESIGN. | 2023-04-10<br>TMH | CO-0228925 |



METRIC

|              |              |            |            |  |  |
|--------------|--------------|------------|------------|--|--|
| FJ3114-1212S | FW1231-1212S | 210204-12S | FW1186-12S |  |  |
| PART NUMBER  | ① NIPPLE     | ② NUT      | ③ SOCKET   |  |  |

LIST OF MATERIALS

| ITEM NO. | MATERIAL | FLUID CONVEYANCE DIVISION<br>MAUMEE, OHIO U.S.A.                                      |                 | DRAWN  | T. HIRVE          |
|----------|----------|---|-----------------|--|-------------------|
| 1        | STEEL    |  |                 | CHECKED  | T. HIRVE          |
| 2        | STEEL    |   |                 | APPROVED   | A. CHIKKABAGEWADI |
| 3        | STEEL    |   |                 | RELEASE DATE                                     | 2023-04-10        |
|          |          |   |                 | DRAWING INTERPRETATION PER ES 10                 |                   |
|          |          |   |                 | DRAWING TITLE                                    |                   |
|          |          |   |                 | FITTING ASSEMBLY                                 |                   |
|          |          |   |                 | HIGH PRESSURE SAE 37° FEMALE SWIVEL<br>1503 HOSE |                   |
|          |          | CO-0228925  | CAGE CODE 01276 | DRAWING NUMBER                                   |                   |
|          |          | THIRD ANGLE PROJECTION  | DIST U          | FJ3114-1212S                                     |                   |
|          |          | SIZE A3   | SCALE 2/1       | REV  |                   |
|          |          | SHEET 1   |                 | E  |                   |

- ④ CRIMP LOCATION IMPRESSION MARK (6-8 PLACES).
3. THESE SHOULD BE NO SOCKET MOVEMENT ON THE NIPPLE AFTER CRIMPING.
2. PROCESS AS FOLLOWS:  
(a) CRIMP NUT PER ACES 2813.  
(b) CRIMP SOCKET PER ES 2409P17.
1. DIMENSIONS ARE IN MILLIMETERS [INCHES].

THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL OR DESIGN. (PER ISO 16016)