



REV	DESCRIPTION	BY	CHK	DATE	ECN / MPS
A	ENGINEERING RELEASE	NWS	BMS	05-28-08	0018094
B	-1) ADDED DIAGNOSTIC PORT DETAILS -2) (1E,7E) ADDED NOTE (2)	SPV	SDM	11/11/11	M83841

NOTE

1 UNIT MUST BE INSTALLED IN SUCH A POSITION THAT THE CASE DRAIN ASSURES AN OIL LEVEL AT OR ABOVE UNIT CENTERLINE BEFORE STARTING

(2) FOR METRIC PORT ONLY

REVIEWED FOR CLASSIFICATION PER ESP-042

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES MILLIMETERS

TOLERANCES

XX	+ .005
XXX	+ .001
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UNSPECIFIED	----
UNSPECIFIED	----

DRAWING BASED ON ANSI Y14.5M-1982

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Danfoss

DRAWN NWS BY/DATE 1-2-08

CHECKED BMS BY/DATE 1-2-08

ENGRG DJZ BY/DATE 1-2-08

METALLURGY BY/DATE ----

MATERIAL/HEAT TREAT

TITLE

SERIES 420 PUMP INSTALLATION

NUMBER

A-3215-014

SCALE 1/1

SHEET 1 OF 1

E SIZE

DO NOT SCALE

ARITHMETICAL AVERAGE

THIRD ANGLE PROJECTION