



NOTE

1 UNIT MUST BE INSTALLED IN SUCH A POSITION THAT THE CASE DRAIN ASSURES AN OIL LEVEL AT OR ABOVE UNIT CENTERLINE BEFORE STARTING

2 FOR METRIC PORT ONLY.

REVIEWED FOR CLASSIFICATION PER ESP-042

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES [MILLIMETERS (INCHES)]

TOLERANCES

.x	± .---
.xx	± REF
.xxx	± ONLY
<	± ----
UNSPECIFIED RADI ARE:	----
UNSPECIFIED DRAFT ANGLES ARE:	----
E SIZE	DO NOT SCALE

DRAWING BASED ON ANSI Y14.5M-1982

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USA

DRAWN NWS BY/DATE 1-2-08	MATERIAL/HEAT TREAT
CHECKED BMS BY/DATE 1-2-08	TITLE
ENGRG DJZ BY/DATE 1-2-08	SERIES 420 PUMP INSTALLATION
METALLURGY BY/DATE ----	NUMBER
	A-3216-014
	SCALE 1/1
	SHEET 1 OF 1

REV	DESCRIPTION	BY	CHK	DATE	ECN / MPS
A	ENGINEERING RELEASE	NWS	BMS	05-28-08	0018094
B	-1) ADDED DIAGNOSTIC PORT DETAILS -2)(1E,7E) ADDED NOTE (2)	SPV	SDM	11/17/11	M83841
C	-1)(8H) ADDED OPTIONAL TO NOTE " SUCTION PORT..." -2)(8F) ADDED OPTIONAL TO NOTE " PRESSURE PORT..."	SGN	PK	05/09/12	0039717