



71.7	2.82	
42±1.5	1.654±.06	(F1)
19	.75	
14±1.5	.55±.06	(F2)
11.5	.45	
9.4	.37	
MM	INCH	

CONVERSION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
E	REDRAWN - SUPERSEDES 1SA-FJA-REV. "D" FOR 1SA8FJAB. (1) WAS 12.8 REF.	10-9-95	EN-F16023 DP-24900
F	(1) TOLERANCE WAS ±0.8 [±.031] (2) DIMENSION WAS 13.9+1.6/-1.4 [1.55±.06]	07-09-22 PSW/ADN	0006852 -ECO
G	1) FINISH WAS "ZINC PLATE PER ACES 2751"	2020-06-24 DMK	20-0205046

METRIC

△ CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.

- PROCESS AS FOLLOWS:
  - BRAZE PER ACES 2814.
  - ZINC PLATE PER ES 2751D8. (G)
  - ASSEMBLE NUT AND FLARE ELBOW PER FF481.

1SA8FJAB	1F40014-0808AB	1F40017-08-01AB	210221-8S		
PART NUMBER	(1) NIPPLE	(2) ELBOW	(3) NUT		
LIST OF MATERIALS					
ITEM NO.	MATERIAL	DRAWN K. PADGETT CHECKED R. GARRETT APPROVED R. GARRETT RELEASE DATE 10-12-95 EN-F16023 DP-24900 THIRD ANGLE PROJECTION			
1	STEEL	FLUID CONVEYANCE DIVISION DRAWING TITLE <b>NIPPLE ASSEMBLY</b> 45°, SAE 37° SWIVEL, 2781 HOSE SIZE A2 DRAWING NUMBER 1SA8FJAB REV G SCALE 2/1 DIST U CAGE CODE 01276 SHEET			
2	STEEL				
3	STEEL				
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