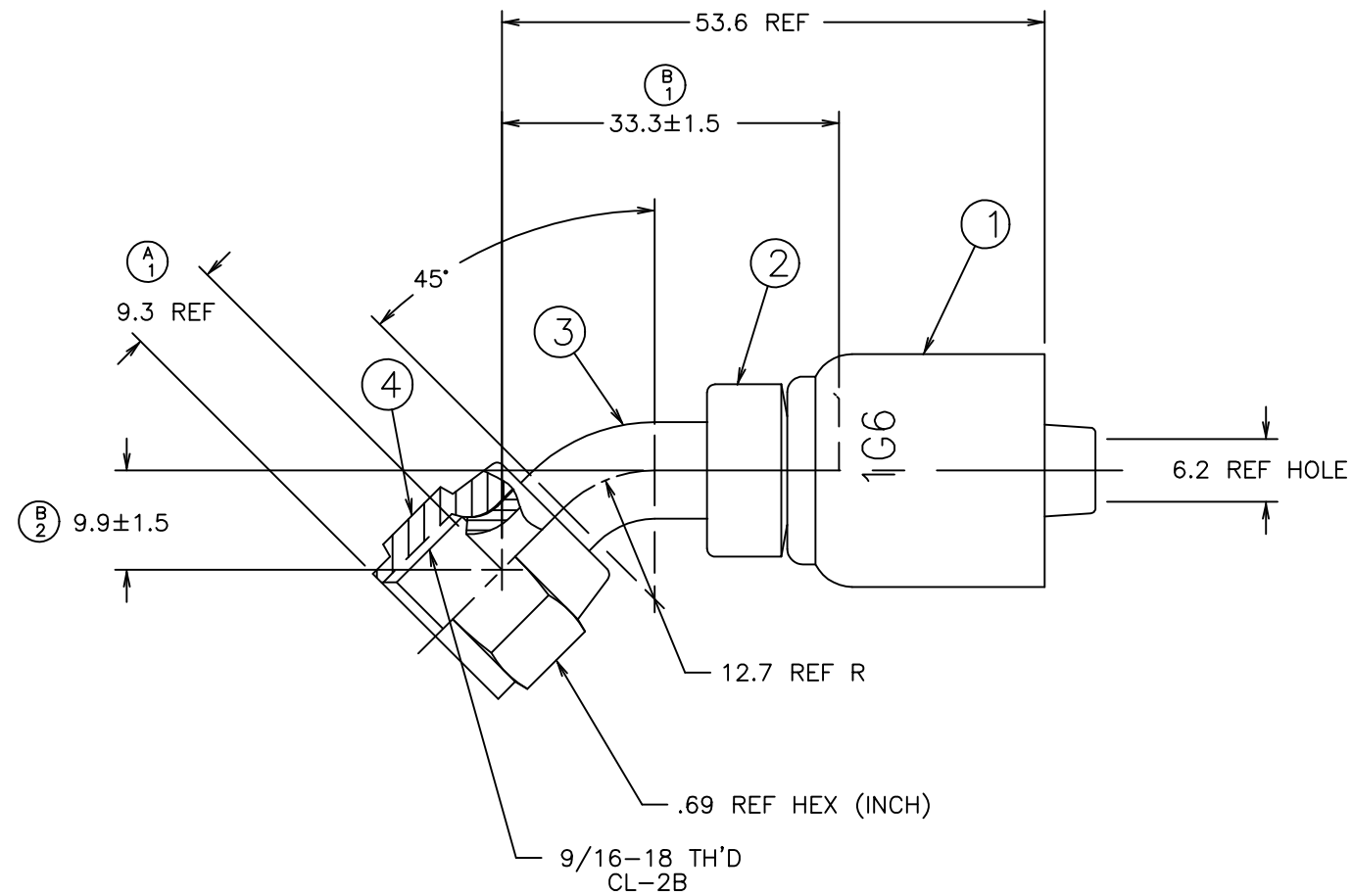


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REDRAWN - SUPERSEDES 1GA_FJA_ REV. "NONE" FOR 1GA6FJA6 (1) WAS 10.2 REF	12-13-95	EN-F16130 DP-24900
B	(1) TOLERANCE WAS $\pm 0.8$ [ $\pm 0.31$ ] (2) DIMENSION WAS $9.8+1.6/-1.4$ [ $.39 \pm .06$ ]	07-09-22 PSW/ADN	0006852 -ECO



53.6	2.11	
33.3±1.5	1.311±.06	(B1)
12.7	.50	
9.9±1.5	.39±.06	(B2)
9.3	.37	
6.2	.24	
MM	INCH	

CONVERSION

METRIC

1GA6FJA6	1G6	1F40014-0606AB	1F40017-06-01AB	210201-6S
PART NUMBER	(1) SOCKET	(2) NIPPLE	(3) ELBOW (3) (4) NUT	

LIST OF MATERIALS

ITEM NO.	MATERIAL	DRAWN	FLUID CONVEYANCE DIVISION	
1	STEEL	J.L. HUFFMAN	 DRAWING TITLE <b>FITTING ASSEMBLY</b> 45°, SAE 37° SWIVEL, OTC	
2	STEEL	CHECKED R. GARRETT		
3	STEEL	APPROVED R. GARRETT		
4	STEEL	RELEASE DATE 12-13-95		
		EN-F16130	SIZE	DRAWING NUMBER
		DP-24900	A2	1GA6FJA6
		THIRD ANGLE PROJECTION	SCALE	REV
			2/1	B
			DIST U	CAGE CODE
				01276
			SHEET	

3. CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.
2. 1SA6FJA6 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #2, #3 AND #4.
1. PROCESS AS FOLLOWS:
- (a) BRAZE PER ACES 2814.
  - (b) ZINC PLATE PER ACES 2751.
  - (c) ASSEMBLE NUT AND FLARE ELBOW PER FF481.
  - (d) ASSEMBLE SOCKET PER ACES 2813.

REV. B  
SH.  
1GA6FJA6  
DWG.NO.

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