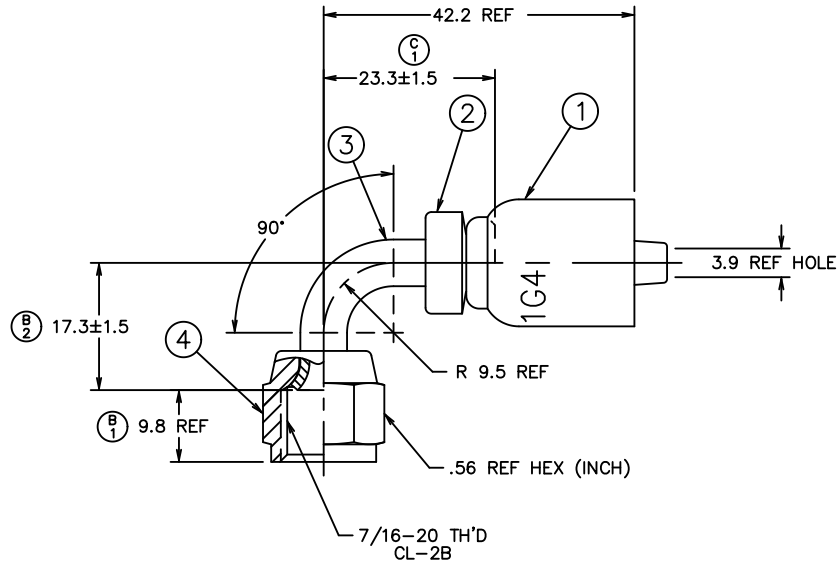


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
B	REDRAWN -- SUPERSEDES 1GA_FJB_ REV. "A" FOR 1GA4FJB4 (1) WAS 10.2 REF (2) WAS 17.3+1.4-1.5	12-15-95	EN-F16131 DP-24900
C	(1) DIMN. 23.3±1.5 WAS 23.3±0.8 AND .917±.06 WAS .917±.031	07-07-31 KKP/ADN	0006851- ECO



42.2	1.66	
23.3±1.5	.917±.06	C1
17.3±1.5	.68±.06	
9.8	.39	
9.5	.37	
3.9	.15	
MM	INCH	

CONVERSION

METRIC

1GA4FJB4	1G4	1F40014-0404AB	1F40016-04-01AB	210221-4S
PART NUMBER	① SOCKET	② NIPPLE	③ ELBOW	④ NUT
LIST OF MATERIALS				
ITEM NO.	MATERIAL	DRAWN J.L. HUFFMAN CHECKED R.GARRETT APPROVED R.GARRETT RELEASE DATE 12-13-95 EN-F16131 DP-24900 THIRD ANGLE PROJECTION		
1	STEEL	FLUID CONVEYANCE DIVISION DRAWING TITLE FITTING ASSEMBLY 90°, SAE 37° SWIVEL, OTC SIZE A2 DRAWING NUMBER 1GA4FJB4 REV C SCALE 2/1 DIST U CAGE CODE 01276 SHEET		
2	STEEL			
3	STEEL			
4	STEEL			
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- △ CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.
2. 1SA4FJB4 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #2, #3 AND #4.
1. PROCESS AS FOLLOWS:
- BRAZE PER ACES 2814.
 - ZINC PLATE PER ACES 2751.
 - ASSEMBLE NUT AND FLARE ELBOW PER FF481.
 - ASSEMBLE SOCKET PER ACES 2813.

REV. C
SH.
1GA4FJB4
DWG. NO.