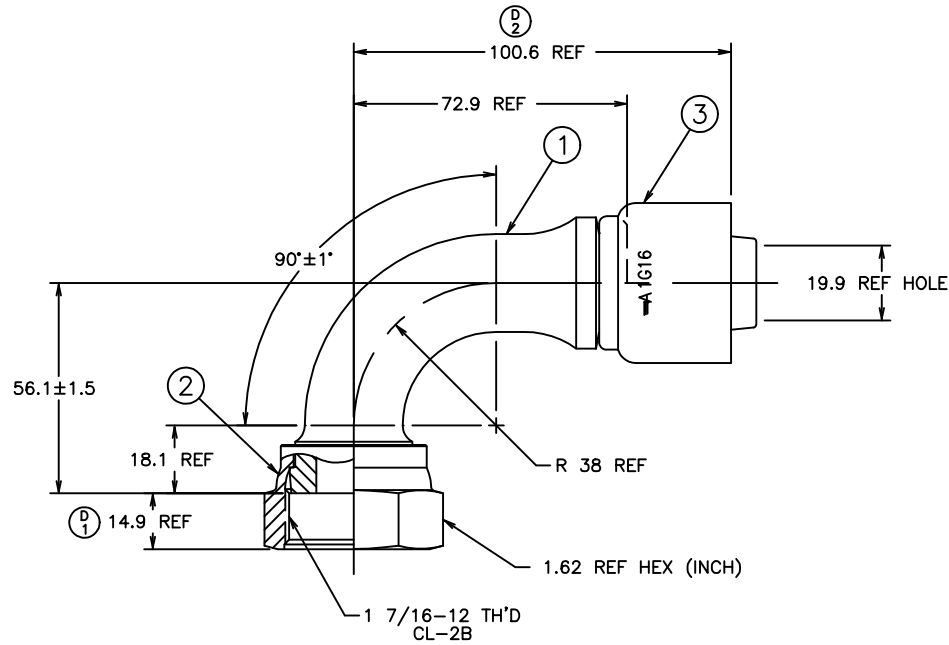


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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
D	REDRAWN - SUPERSEDES 1GA_FRB_SHEET 2 REV."C" FOR 1GA16FRB16 (1)WAS 14.8 REF (2)WAS 101 REF	12-8-95	EN-F16102 DP-24900



100.6	3.96
72.9	2.87
56.1±1.5	2.21±.06
38	1.50
19.9	.78
18.1	.71
14.9	.59
MM	INCH

CONVERSION

METRIC

ITEM NO.	MATERIAL	DESCRIPTION	ITEM NO.	MATERIAL	DESCRIPTION
1	STEEL	NIPPLE	2	STEEL	NUT
2	STEEL	NUT	3	STEEL	SOCKET
3	STEEL	SOCKET			

LIST OF MATERIALS			
ITEM NO.	MATERIAL	DESCRIPTION	ITEM NO.
1	STEEL	NIPPLE	2
2	STEEL	NUT	3
3	STEEL	SOCKET	

1GA16FRB16	1F40023-1616AB	FC1473-16S	1G16
AEROQUIP PART NUMBER	① NIPPLE	② NUT	③ SOCKET

DRAWN M MOLINA	FLUID CONVEYANCE DIVISION DRAWING TITLE FITTING ASSEMBLY 90°, ORS FEMALE SWIVEL, OTC		
CHECKED R.D.GARRETT			
APPROVED R.D.GARRETT			
RELEASE DATE 12-8-95			
EN-F16102 DP-24900	SIZE C	DRAWING NUMBER 1GA16FRB16	REV D
THIRD ANGLE PROJECTION	SCALE 1/1	DIST U	CAGE CODE 01276 SHEET NO

2. 1SA16FRB16 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1 AND #2.

1. PROCESS AS FOLLOWS:
- BEND NIPPLE TO DIMENSIONS SHOWN.
 - ZINC PLATE PER ACES 2751.
 - CRIMP NUT PER ACES 2409P1.
 - ASSEMBLE SOCKET PER ACES 2813.