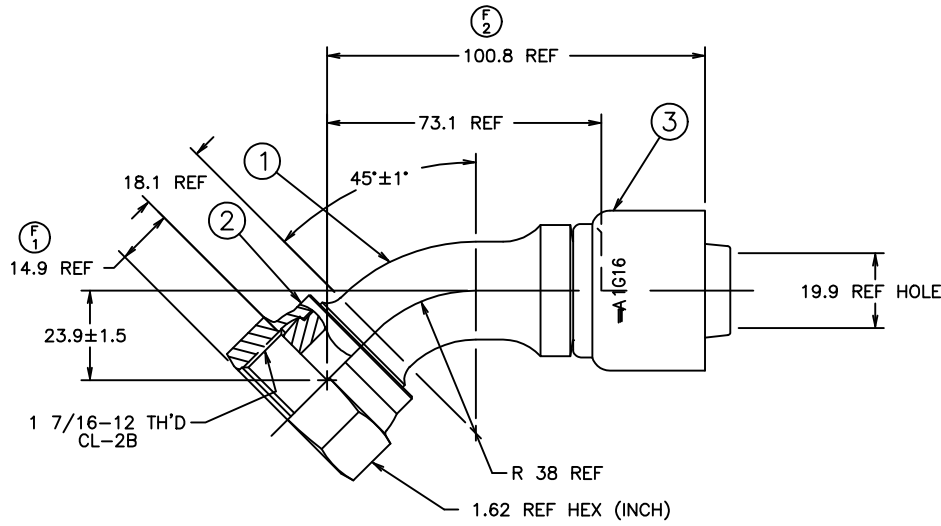


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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
F	REDRAWN - SUPERSEDES 1GA_FRA_SHEET 2 REV."E" FOR 1GA16FRA16 (1)WAS 14.8 REF (2)WAS 101.3 REF	11-27-95	EN-F16101 DP-24900



100.8	3.97
73.1	2.88
38	1.50
23.9±1.5	.94±.06
19.9	.78
18.1	.71
14.9	.59
MM	INCH

CONVERSION

METRIC

2. ISA16FRA16 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1 & #2.
1. PROCESS AS FOLLOWS:
- BEND NIPPLE TO DIMENSIONS SHOWN.
 - ZINC PLATE PER ACES 2751.
 - CRIMP NUT PER ACES 2409P1.
 - ASSEMBLE SOCKET PER ACES 2813.

1GA16FRA16	1F40022-1616AB	FC1473-16S	1G16		
AEROQUIP PART NUMBER	① NIPPLE	② NUT	③ SOCKET		
LIST OF MATERIALS					
ITEM NO.	MATERIAL	DRAWN M.MOLINA			
1	STEEL	CHECKED R.D.GARRETT			
2	STEEL	APPROVED R.D.GARRETT			
3	STEEL	RELEASE DATE 11-27-95			
		EN-F16101 DP-24900		SIZE C	DRAWING NUMBER 1GA16FRA16
		THIRD ANGLE PROJECTION		SCALE 1/1	DIST U
				CAGE CODE 01276	SHEET NO

Danfoss FLUID CONVEYANCE DIVISION

DRAWING TITLE
FITTING ASSEMBLY
45°, ORS FEMALE SWIVEL, OTC

REV F

CONVERTED DRAWING CADAM to AutoCAD 8/98

DWG. NO. 1GA16FRA16 SH. REV. F