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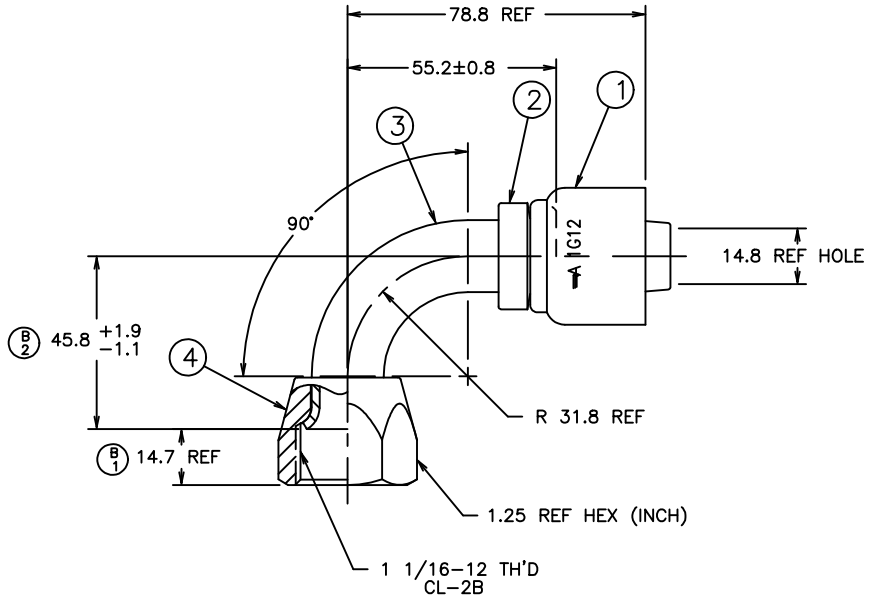
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
B	REDRAWN – SUPERSEDES 1GA_FJB_ REV. "A" FOR 1GA12FJB12 (1) WAS 16.3 REF (2) WAS 45.8+1.9–1	12–15–95	EN–F16131 DP–24900



MM	INCH
78.8	3.10
55.2±0.8	2.173±.031
45.8 +1.9 −1.1	1.80 +.08 −.04
31.8	1.25
14.8	.58
14.7	.58

CONVERSION

METRIC

1GA12FJB12	1G12	1F40014–1212AB	1F40016–12–01AB	210201–12S
AEROQUIP PART NUMBER	(1) SOCKET	(2) NIPPLE	(3) ELBOW △3	(4) NUT

LIST OF MATERIALS

ITEM NO.	MATERIAL
1	STEEL
2	STEEL
3	STEEL
4	STEEL

△3. CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.

2. 1SA12FJB12 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #2, #3 AND #4.

1. PROCESS AS FOLLOWS:
   (a) BRAZE PER ACES 2814.
   (b) ZINC PLATE PER ACES 2751.
   (c) ASSEMBLE NUT AND FLARE ELBOW PER FF481.
   (d) ASSEMBLE SOCKET PER ACES 2813.

DRAWN	J.L. HUFFMAN
CHECKED	R.GARRETT
APPROVED	R.GARRETT
RELEASE DATE	12–13–95
	EN–F16131 DP–24900
THIRD ANGLE PROJECTION	

Danfoss FLUID CONVEYANCE DIVISION

DRAWING TITLE
FITTING ASSEMBLY
90°, SAE 37° SWIVEL, OTC

SIZE	DRAWING NUMBER	REV
C	1GA12FJB12	B

SCALE	DIST	CAGE CODE	SHEET NO
1/1	U	01276	

DWG.NO. 1GA12FJB12 SH. REV. B

CONVERTED DRAWING | CADAM to AutoCAD | 8/98