



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
P	REDRAWN & REDESIGNED. 1) REMOVED 1A SOCKET FITTING. 2) REPLACED IF13 SOCKET DESIGN BY IF15 SOCKET DESIGN.	2015-05-27 VPC	0110383-ECO
R	1) ADDED WEATHERHEAD PART NUMBER.	2015-07-21 SMP/DHS	0112485-ECO
S	1) ADDED NOTE CALLOUT #2. 2) ADDED PART #1AA6FJC6TZ. 3) ADDED NOTE #3.	2015-11-16 JJS	0116878-ECO RPS 45718
T	1) ADDED "CODE IF15-06R2" TO NOTE #2 & #3.	2016-10-19 KSD/VPC	0128091-ECO
U	1) NOTE #2b) WAS ZINC PLATE PER ES 2751.	2020-05-31 AKG	CO-0203945
V	1) ADDED WEATHERHEAD PART #06Z-646-TZ.	2021-07-27 AAG	CO-0219274

METRIC

(V)	(S)	(P)	(3)	06Z-646-TZ	1AA6FJC6TZ	IF40331-0606-03	503-210201-6	IF15-06TZ
(S)	(R)	(P)	(2)	06Z-646	1AA6FJC6	IF40331-0606-03	210201-6S	IF15-06-S
				WEATHERHEAD PART NUMBER	AEROQUIP PART NUMBER	(1) NIPPLE	(2) NUT	(3) SOCKET

3. PROCESS AS FOLLOWS: (S) (T)
- RADIUS FLARE PER FF481.
  - ZINC NICKEL PLATE PER ES 16P66.
  - ASSEMBLE NUT & CRIMP SOCKET PER ACES 2813 CODE IF15-06R2
  - EXPAND NIPPLE PER ES 4377.
  - BEND TO DIMENSIONS SHOWN PER ACES 1964
2. PROCESS AS FOLLOWS: (S) (T)
- RADIUS FLARE PER FF481.
  - ZINC PLATE PER ES 2751D8.
  - ASSEMBLE NUT & CRIMP SOCKET PER ACES 2813 CODE IF15-06R2
  - EXPAND NIPPLE PER ES 4377.
  - BEND TO DIMENSIONS SHOWN PER ACES 1964.
- (U)

1. DIMENSIONS ARE IN MILLIMETERS [INCHES].

ITEM NO.	MATERIAL	WEATHERHEAD PART NUMBER	AEROQUIP PART NUMBER	(1) NIPPLE	(2) NUT	(3) SOCKET
1	STEEL					
2	STEEL					
3	STEEL					

LIST OF MATERIALS

ITEM NO.	MATERIAL
1	STEEL
2	STEEL
3	STEEL

FLUID CONVEYANCE DIVISION  
MAUMEE, OHIO U.S.A.

**Danfoss**

0110383-ECO      CAGE CODE    01276

THIRD ANGLE PROJECTION    DIST    U

SIZE    A3

SCALE    2/1

SHEET    1

DRAWN    V. CHOUDHARI

CHECKED    V. CHOUDHARI

APPROVED    M. WELLS

RELEASE DATE    2015-05-27

DRAWING INTERPRETATION PER ES 10

DRAWING TITLE

FITTING ASSEMBLY

90°, SAE 37° FEMALE SWIVEL  
1 AND 2 WIRE BRAIDED HOSE

DRAWING NUMBER    1AA6FJC6

REV    V

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