



REV	DESCRIPTION	ВҮ	СНК	DATE	ECN / MPS
Α	ENGINEERING RELEASE	RSI	JGS	2/12/05	M63978

## NOTE:

I.USE VALVE CAVITY C-10-2.

2.NET WEIGHT: 0.20 kg [.44 lb]

3. TORQUE INTO CAVITY:

ALUMINIUM CAVITY: 47-54 N.m [35-40 lbf.f+] STEEL CAVITY : 68-75 N.m [50-55 lbf.f+]

DISTRIBUTION CODE(S)

UNLESS OTHERWISE SPECIFIED ALL	DRAWING	BASED ON ANSI YI4.5M-1982			
DIMENSIONS ARE IN INCHES MILLIMETERS (INCHES) TOLERANCES  .X ±	THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL, OR DESIGN. (PER ISO 16016)				
.XX ± .XXX ± ∠ ±	DRAWN ARS BY/DATE 4/18/05 CHECKED RSI BY/DATE 04/19/05	MATERIAL/HEAT TREAT			
UNSPECIFIED RADII ARE:	ENGRG BY/DATE	TITLE			
	METALLURGY BY/DATE	FR2-10-S INSTALLATION			
UNSPECIFIED DRAFT ANGLES ARE:		MICROINCHES X NUMBER MICROINCHES)			
o 	THIRD ANGLE PROJECTION	/ A - 2 6 6 8 - U U 9			
BSIZE	DO NOT SCALE	ARITHMETICAL AVERAGE   SCALE     SHEET   OF			